COPY

CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR SP
PRODUCT CODE-0660

EFFECTIVE DATE: 4/25/84

FILTER ROD DESCRIPTIVE

MACHINE TYPE	: KDF-2		
FILTER ROD LENGTH	: 108.0	MM	
FILTER CIRCUMFERENCE	: 24.50	MM (LASER)	
NUMBER UP	: 4		
PLUG LENGTH	: 27.0	MM	
ROD R.T.D.	: 15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	: 3.95	IN. H2O	
PLASTICIZER	: TRIACETIN PZ		05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	: 5.54	GRAMS / 100 RODS	
FILTER TOW	: FT-107 (EASTMAN)		05-550-A
	FT-107 (CELANESE)		05-550-B
PLUG WRAP	: 26.5MM X 4000M KC 3391		06-021-A
ANCHOR ADHESIVE	: POLYMER 428-140 HV		61-328-A
	POLYMER 255-11		61-007-A
GLUE APPLICATION	: TWO GLUE LINES		
LAP ADHESIVE	: FULLER HM 8229CH		61-428-A
	NATIONAL 34-2879 (70-2156)		61-442-A
DRY WEIGHT	: 69.21	GRAMS / 100 RODS	
DRY WEIGHT W/ GLUE	: 69.68	GRAMS / 100 RODS	
WET WEIGHT W/ GLUE	: 75.22	GRAMS / 100 RODS	

REASON FOR CHANGE : FILTER ADHESIVES UPDATED TO REFLECT NEWLY ASSIGNED P.M. MATERIAL CODE NUMBERS

PREPARED BY: S. H. HAYWOOD. DATE: 4/19/84
APPROVED BY: _____
OPERATIONS SERVICES PREVIOUS: 1/23/84

2057661236

Source: https://www.industrydocuments.ucsf.edu/docs/rlvy0004